

10.17 Scope of Accreditation

Issue No: 2/ Issue Date: 16-02-2022
File Manager: Hamza Khan

GAC



ACCREDITED

INSPECTION

ISO/IEC 17020:2012

No. AIB 0039

Inspection Body Accreditation No. AIB 0039

is accredited by the GCC Accreditation Center (GAC) in accordance with the recognized International Standard ISO/IEC 17020:2012,
"Conformity assessment requirements for the operation of various types of bodies performing inspection"

Velosi Saudi Arabia Company Limited - Type A	
Address: Unit No. 3, Al Qusur, Talal Al Doha Building, Sub of Prince Mohammed bin Fahd road, Dhahran, 34247-2958, KSA	Contact: Rizwan Sheikh Tel: +966 138394292 Fax: Email: rizwan.shaikh@applus.com Web Address: http://velosi-ksa.com/index.html

Locations where inspection activities covered by the above Accreditation Standard are undertaken

1- **address:** Unit No. 3, Al Qusur, Talal Al Doha Building, Sub of Prince Mohammed bin Fahd road, Dhahran, 34247-2958, KSA

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For the following scope:

Scope:

30. Inspection:

- 30.2 Industrial Equipment and Machinery
- 30.2.01 Pressure Equipment
- 30.2.02 Lifting and lifted equipment
- 30.2.99 Other

Scope details are as follows:

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Inspection Category	Items of inspection	Type of inspection	Reference standards / Regulations / Internal Procedure/Client Specifications
CRANES	Mobile Crane	Periodic & Thorough inspection	BS 7121-2-1: 2012 BS 7121-2-3: 2012 ASME B30.5: 2021
	Overhead & Monorail Crane	Periodic & Thorough inspection	BS 7121-2-1: 2012 BS 7121-2-7: 2012 ASME B30.2: 2016 ASME B30.17: 2020 ASME B30.16: 2017
FORKLIFTS	Forklift	Periodic & Thorough inspection	BS 5639-1: 1978 ISO 2331: 1974 BS ISO 22915-1: 2016 BS ISO 22915-2: 2018 BS ISO 22915-3: 2021 BS ISO 22915-8: 2018 BS ISO 22915-10: 2008 BS ISO 22915-11: 2011 BS ISO 22915-14: 2011 ISO 3691-1: 2015+A1: 2020 ISO 2330: 2002 BS 3726: 2007 ANSI/ITSDF B56.5: 2019 ANSI/ITSDF B56.1: 2012

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RIGGING	Chain Sling	Periodic & Thorough inspection	BS EN 818-1:1996+A1: 2008 BS EN 818-2:1996+A1: 2008 BS EN 818-3:1999+A1: 2008 BS EN 818-4:1996+A1: 2008 BS EN 818-5:1999+A1: 2008 BS EN 818-6:2000+A1: 2008 BS EN 818-7:2002+A1: 2008 ASME B30.9: 2018
	Wire Rope Sling	Periodic & Thorough inspection	BS EN 13414-1:2003+A2: 2008 BS EN 13414-2:2003+A2: 2008 BS EN 13414-3:2003+A1: 2008 ASME B30.9: 2018
	Webbing Sling	Periodic & Thorough inspection	BS EN 1492-1: 2000+A1: 2008 BS EN 1492-4: 2004+A1: 2008 ASME B30.9: 2018
	Round Sling	Periodic & Thorough inspection	BS EN 1492-2: 2000+A1: 2008 ASME B30.9: 2018
RIGGING COMPONENTS	Shackle	Periodic & Thorough inspection	BS EN 13889:2003+A1:2008 RR-C271D:1990 BS 3551:1962 ASME B30.26:2015

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	Hook	Periodic & Thorough inspection	BS EN 1677-1:2000+A1:2008 BS EN 1677-2: 2000+A1:2008 BS EN 1677-3: 2000+A1: 2008 BS EN 1677-4: 2000+A1: 2008 BS EN 1677-5: 2001+A1: 2008 BS EN 1677-6: 2001+A1: 2008 ASME B30.10:2019
Cables	Electrical and Fiber Optic cables	Final inspection	15-SAMSS-502, 503, 34-SAMSS-913, 18-SAMSS-625, SAES-P-100,101,104 & 111 L4-SAU-148 (Velosi Internal Procedure for inspection of cables)
Pressure equipment	Heat exchanger	In process and Final inspection	ASME Sec.VIII Div 1 ED 2019 & ASME Sec.VIII Div 2 ED 2019. TEMA- 10th Edition
	Pressure Vessel	In process and Final inspection	ASME Sec.VIII Div 1 ED 2019 & ASME Sec.VIII Div 2 ED 2019
	HFW/L-SAW Pipes	In process and Final inspection	API 5L ED 2018.
	Ball valves	In process and Final inspection	API 598 ED 2016, API 6D ED 2014.
	Control valves	In process and Final inspection	API 607 ED 2016, API 609 ED 2016.
	Fiber Glass Pipes and Fittings	In process and Final inspection	ISO 14692-1 to 4 ED 2017
Mechanical	Structural Steel	In process and Final inspection	AWS D 1.1 ED 2015.
	Materials Inspection (plates, fittings, fasteners)	Final Inspection	ASME SEC II part A/B – ED 2019

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ELEVATORS and LIFTS	Elevator	Periodic & Thorough inspection	BS EN 81-20:2020 BS EN 81-50:2020 BS EN 81-80:2019
	Escalator	Periodic & Thorough inspection	BS EN 115-1:2017 BS EN 115-2:2021

Note: the text in blue indicates the new scope OR update in the Edition of a ref. standard, regulations or internal procedure in this issue of the scope of accreditation.

Log of Suspended Scopes:

Inspection Category	Items of inspection	Type of inspection	Reference standards / Regulations / Internal Procedure/Client Specifications	Date Suspended	Date Reinstated

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Log of Withdrawn Scopes:

Inspection Category	Items of inspection	Type of inspection	Reference standards / Regulations / Internal Procedure/Client Specifications	Date Withdrawn

END

This conformity assessment body (CAB) is recorded as issuing GAC accredited certificates to organizations in the countries listed below. This list is current at the time of issue of this scope of accreditation.

United Arab Emirates	Bahrain	Saudi Arabia	Oman	Qatar	Kuwait	Yemen

Status of this accreditation can be checked in the GAC's website to confirm the validity of this accreditation.